



C-3 Clutch Kit 5 and 6 Speed

*Allison 1000, 2000, 2400 series
(128034570)*

Installation Guide

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

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LIMITATION OF WARRANTY

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CONTENTS:

- 6 - (.0710") Friction Plates
- 5 - (.0970") Steel Plates
- 1 - (.0386") Top Apply Plate
- 1 - P1 Spacer Ring*

INSTALLATION INSTRUCTIONS:

1) *Install OE Apply Piston, make sure the vent hole is located at the 12 o'clock position.*

2) *Install as follows:*

(OE) Spring Plate

Friction

.0970" Steel

Friction

.0970" Steel

Friction

.0970" Steel

Friction

.0970" Steel

Friction

.0970" Steel

Friction

3) *Install Top Pressure Plate and OE snap ring. Clearance should be .065"- .070".*

** Place the P1 Spacer Ring between the P1 ring gear thrust washer and the P2 ring gear when building the rear unit of the transmission. This moves the ring gear hub into position to accept the friction plates.*



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