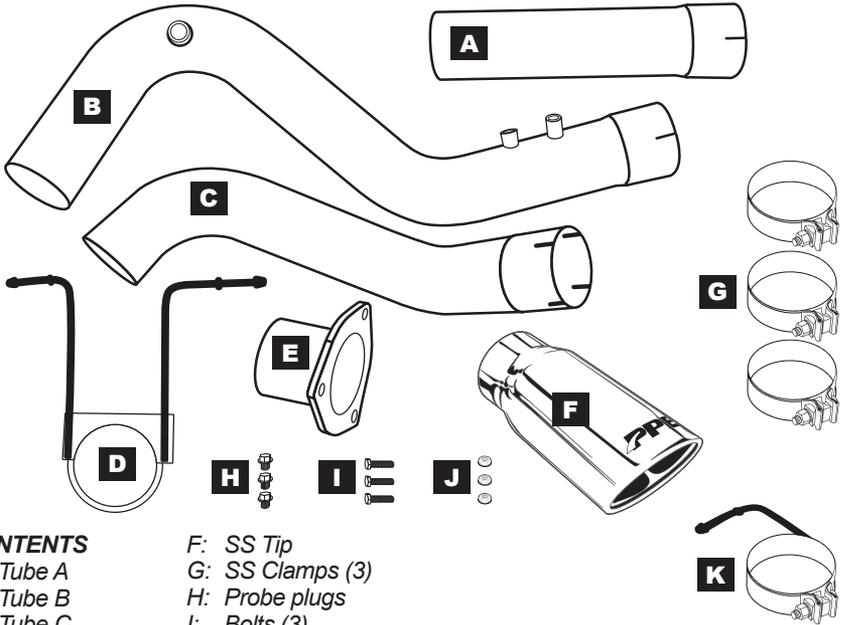


Stainless Steel Cat-Back Performance Exhaust System

(117010350)
2007.5-2017 GM 6.6L Duramax

Installation Guide

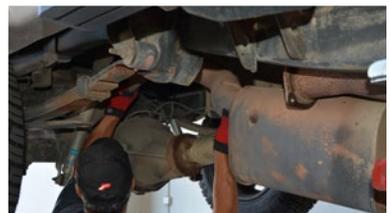


CONTENTS

- | | |
|-------------------|-------------------------|
| A: Tube A | F: SS Tip |
| B: Tube B | G: SS Clamps (3) |
| C: Tube C | H: Probe plugs |
| D: Hanger bracket | I: Bolts (3) |
| E: Flange | J: Nuts (3) |
| | K: SS Clamp with hanger |

Installation

- Step 1 Engine off and cool.
- Step 2 Safely elevate and secure vehicle.
- Step 3 Spray penetrating fluid on stock hardware if necessary in preparation for disassembly.
- Step 4 Disconnect lower rear passenger-side shock and secure out of the way.
- Step 5 Disconnect probes and secure out of the way. Remove stock bolts from the flange in front of the muffler. Unfasten hangers from rubber mounts. You may wish to have help from another person to safely maneuver the stock exhaust out of position. Carefully rotate and remove the stock muffler and exhaust tubing.



Step 6 Install flange (E) on stock tubing using hardware (I, J) provided.



Step 7 Fit one clamp (G) over the front slotted end of tube A. Fit tube A over the installed flange. Leave loose at this time.

Step 8 Fit one clamp (G) over the rear end of tube A. Leave loose at this time.



Step 9 Feed the slotted end of tube B over rear axle. Install hanger bracket (D) over the slotted end of tube B. Feed hangers through rubber mounts to secure. Connect tube B to tube A and fit clamp (G) over the junction. Leave loose at this time.



Step 10 Install clamp with hanger (K) on the slotted end of tube C and fit over the rear end of tube B. Leave loose at this time. Feed hanger through rubber mount.

Step 11 Install clamp on tube C. Fit Stainless Steel Tip (F) over the end of tube C. Fit clamp (G) over the junction. Leave loose at this time.



Step 12 Orient the tubing so the hangers are secure and nothing contacts the exhaust. Pivot tube C so the exhaust tip is positioned straight and level.

Step 13 Install probes or probe plugs (H) in tube B.



Step 14 Tighten clamps (G, K), starting forward from the flange and moving back towards the tip (F), being careful that the exhaust is clear from contacting surrounding surfaces.

Step 15 Reinstall shock.

Step 16 Lower vehicle. Note tip position is where you prefer. Ensure the entire assembly is clear of surrounding surfaces. Adjust as necessary. Recheck hangers and clamps for tightness.

Installation complete.

DISCLAIMER OF LIABILITY

Performance products can increase horsepower above and beyond factory specifications. Additional horsepower creates more stress on the drive-train components, which could result in drive-train failure.

Note regarding emissions-related, non-E.O.-legal products: THESE PRODUCTS ARE LEGAL IN CALIFORNIA ONLY FOR RACING VEHICLES THAT MAY NEVER BE USED, OR REGISTERED OR LICENSED FOR HIGHWAY OR OFF-ROAD USE.

This agreement sets forth the terms and conditions for the use of PPE products. The installation of this product indicates that the Buyer has read and understands this agreement and accepts the terms and conditions. PPE (Pacific Performance Engineering) Inc., its distributors, employees, and dealers (the "Seller") shall not be responsible for the product's proper use and service. The buyer hereby waives all liability claims. The Buyer hereby acknowledges no reliance on the Seller's skill or judgment to select or furnish goods suitable for any particular purpose and that there are no liabilities which extend beyond the description on the face hereof, and the Buyer hereby waives all remedies or liabilities expressed or implied, arising by law or otherwise (including without any obligation of the Seller with respect to fitness, merchantability and consequential damages), or whether or not occasioned by the Seller's negligence. The Seller disclaims any warranty and expressly disclaims any liability for personal injury or damages. The Buyer acknowledges and agrees that the disclaimer of any liability for personal injury is a material term for this agreement and the Buyer agrees to indemnify the Seller and to hold the Seller harmless from any claim related to the item of equipment purchased. Under no circumstances will the Seller be liable for any damages or expenses by reason of use or sale of any such equipment. The Seller assumes no liability regarding the improper installation or misapplication of its products. It is the installer's responsibility to check for proper installation and if in doubt, contact the manufacturer. The Buyer is solely responsible for all warranty issues from the manufacturer.

LIMITATION OF WARRANTY

The Seller gives Limited Warranty as to description, quality, merchantability, and fitness for a particular purpose, productiveness, or any other matter of Seller's product sold herewith. The Seller shall not be responsible for the products proper use and service and the Buyer hereby waives all rights other than those expressly written herein. This warranty shall not be extended, altered or varied except by a written instrument signed by Seller and Buyer. The Warranty on PPE Manifolds and Up-Pipes Kits, OEM-Length Up-Pipes is three (3) years, a limited lifetime warranty on PPE cast aluminum pans and covers, and a limited lifetime warranty on PPE Transmission Coolers and one (1) year limited warranty on all other PPE products from the date of sale to original buyer and limited solely to the parts contained within the products kit. All products that are in question of Warranty must be returned prepaid to the Seller and must be accompanied by a dated proof of purchase receipt. All Warranty claims are subject to approval by Seller. Under no circumstances will the Seller be liable for any labor charged or travel time incurred in diagnosis for defects, removal, or re-installation - of this product or any other contingent expenses. Under no circumstances will the Seller be liable for any damage or expenses incurred by reason of the use or sale of any such equipment. In the event that the buyer does not agree with this agreement: the buyer may promptly return this product, in a new and unused condition in its original packaging, with a dated proof of purchase to the place of purchase within ten (10) days from date of purchase for a full refund. The installation of this product indicates that the buyer has read and understands this agreement and accepts its terms and conditions.



PPEpower.com
sales@PPEpower.com
Phone: (714) 985-4825